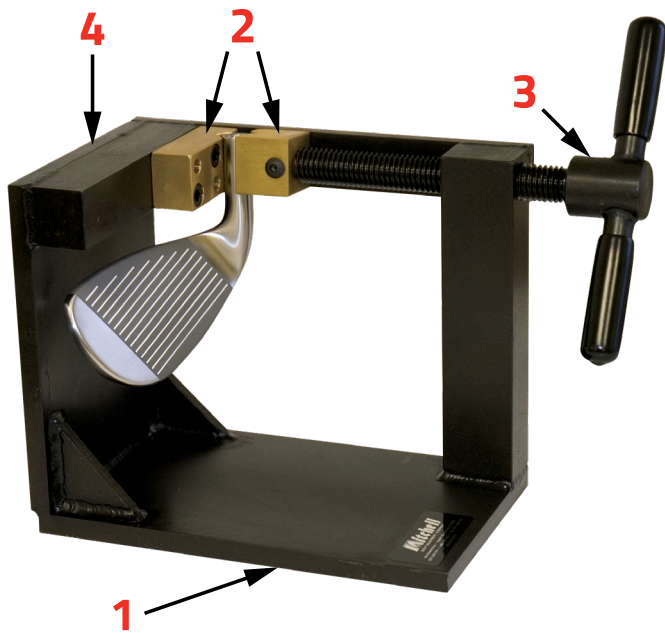


B1 Model STEELCLUB® Hosel Boring Fixture #SHBF-B1



Package Contents

This package includes the following items:

1. Base
2. Brass Jaws
3. T-Handle
4. Upright Steel Plate

Maintenance

Your B1 Model Hosel Boring Fixture has been shipped to you with a thin coating of axle grease on the threaded rod of the T-handle. It is recommended that the threaded rod be lubricated with grease periodically to prevent wear. Occasionally clean rest of fixture with WD-40.

Operating Instructions

STEP 1

Turn T-Handle(3) to secure club head between Brass Jaws(2). the back of the club head should touch the Upright Steel Plate(4) to prevent the club head from spinning.

STEP 2

Raise table on drill press until drill bit is near top of hosel. Align drill bit to the inside diameter of the hosel.

STEP 3

Clamp Base(1) to drill press table using C-Clamp or other clamping devise.

STEP 4

Select slowest speed on drill press (ideally 80-150 rpm).

STEP 5

Apply drilling oil to drill bit and begin drilling.

NOTE: Be sure to use solvent to clean out hosel before assembling club head and shaft.